EVO3100 – EVO5000 – EVO7000 – EVO9000E

USER MANUAL

Model shown EVO9000

BEFORE USE YOU MUST READ THIS MANUAL COMPLETELY – RETAIN FOR FUTURE USE

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1. SAFETY.

1.1. The operator of the machine is;

1.1.1. Responsible for and has a duty of care in making sure that the machine is operated safely and in accordance with the instructions in this user manual.

1.1.2. It should never be left it in a condition which would allow an untrained or unauthorised person/s to operate this machine.

1.1.3. All due care and diligence should be taken by the operator for the safety of and with regard to those around whilst using the machine, to include but not limited to;

1.1.3.1. Elderly, children, pets, livestock and property.

1.2. Some or all of the following PPE, Warning Signs and symbols may appear throughout this manual and you must adhere to their warning/s. Failure to do so may result in personal injury.

Personal Protective clothing (PPE)

HAND PROTECTION MUST BE WORN
PROTECTIVE CLOTHING MUST BE WORN
HEARING PROTECTION MUST BE WORN
FOOT PROTECTION MUST BE WORN
RESPIRATOR MUST BE WORN
FACE SHIELD MUST BE WORN
DUST MASK MUST BE WORN
EYE PROTECTION MUST BE WORN

Warning Signs and Symbols				
DANGER	CAUTION	WARNING	NOTE	
EXPLOSION	KICKBACK	HOT SURFACE	SHOCK	MOVING PARTS
	FIRE		TOXIC FUMES	

1.3. Carbon Monoxide

1.3.1. Carbon monoxide is a colourless and odourless gas breathing this gas. It can cause death as well as serious long term health problems such as brain damage.

1.3.2. The symptoms of Carbon monoxide poisoning can include the following;

1.3.2.1. Headaches, Dizziness, Nausea, Breathlessness, Collapsing or Loss of consciousness.

1.3.2.2. Carbon monoxide symptoms are similar to flu, food poisoning, viral infections and simply tiredness. That's why it's quite common for people to mistake this very dangerous poisoning for something else.

1.3.3. To avoid Carbon monoxide poisoning DO NOT Use Petrol/Diesel powered equipment inside a home or garage even if doors and windows are open.

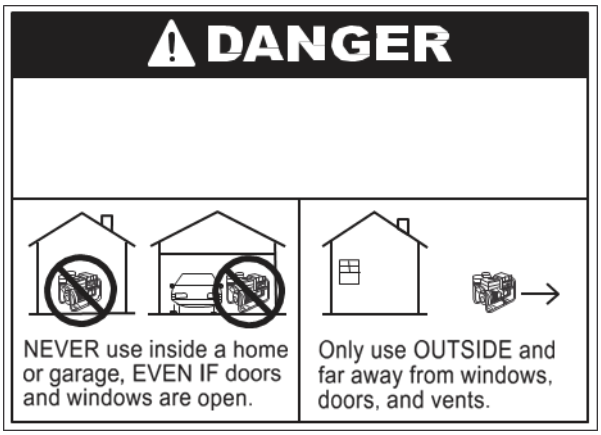
1.3.4. If you think you or someone around you has been affected by carbon monoxide poisoning;

1.3.4.1. Get fresh air immediately.

1.3.4.2. Open doors and windows, turn off machine and leave the affected area.

1.3.4.3. See your doctor immediately or go to hospital - let them know that you suspect carbon monoxide poisoning.

1.3.5. Only use Petrol/Diesel powered equipment outside in a well-ventilated area.


DANGER
NEVER use inside a home or garage, EVEN IF doors and windows are open.
Only use OUTSIDE and far away from windows, doors, and vents.

1.4. General fuel safety.

1.4.1. Fuel Safety additional information can be obtained from the Health and Safety Executive (HSE) document SR16.

1.4.2.

All fuels are Flammable.

1.4.3. Keep away from all ignition sources i.e. Heaters, Lamps, sparks from Grinding or welding.

1.4.4. Hot work on tanks that have contained fuel is extremely dangerous and should not be carried out.

1.4.5. Keep work area clean and tidy.

1.4.6. Clean up all spills promptly using correct methods i.e. absorbent granules and a lidded bin.

1.4.7. Dispose of waste fuels correctly.

1.4.8. Diesel safety.

1.4.8.1. Always fuel and defuel in well-ventilated area.

1.4.8.2. Always wear correct, suitable and fit for purpose Personal Protective Equipment (PPE), suggested items are as follows, but are not limited too.

1.4.8.3. Hand protection.

1.4.8.4. Protective clothing.

1.4.8.5. When defueling always use a propriety fuel retriever.

1.4.8.6. Always carry fuel in the correct and clearly marked container.

1.4.9. Petrol safety.

1.4.9.1. Always fuel and defuel in well-ventilated area.

1.4.9.2. Always wear correct, suitable and fit for purpose Personal Protective Equipment (PPE), suggested items are as follows, but are not limited too.

1.4.9.3. Hand protection.

1.4.9.4. Protective clothing.

1.4.9.5. Respiratory protective equipment should be used when in an unventilated area.

1.4.9.6. When defueling always use a propriety fuel retriever.

1.4.9.7. Always carry fuel in the correct and clearly marked container.

1.4.10. Electrical Safety.

1.4.10.1. Electricity can kill - never work on LIVE/ENERGISED equipment.

1.4.10.2. Identify electrical isolation method and always isolate all electrical supplies, prior to carrying out any maintenance work.

1.4.10.3. Prior to use and with all electrical supplies isolated check all electrical cables, plugs and connections for the following.

1.4.10.3.1. Are intact and have no signs of damage, to include but not limited to bare wires, chaffing, cuts and loose wiring. If there are any signs of damage, the damaged item should be taken out of service until the damage has been repaired by an electrically competent person.

1.4.10.4. All trailing cables should be routed so as not to cause any kind of trip hazard.

1.4.10.5. Never work on or near electricity with wet hands, wet clothing, and wet gloves.

1.4.10.6. Batteries present a risk if they become damage by the possible leaking of electrolyte. This electrolyte is an acid and can cause serious injuries. Care should be taken when working on or near them.

1.4.10.6.1. Should you come into contact with acid you should;

1.4.10.6.1.1. Get medical assistance as soon as possible.

1.4.10.6.1.2. Remove all clothing contaminated with acid.

1.4.10.6.1.3. Use fresh running water to wash excess acid, continue this until medical assistance arrives.

1.4.10.6.1.4. Contact with acid needs to be washed away. Make sure that you do not wash the acid to another part of the face or body.

1.4.10.6.1.5. Gasses from charging batteries are highly flammable and great care should be taken to charge in well ventilated areas.

1.5. Additional Safety guidelines'

1.5.1. Exhaust and Engine

1.5.1.1. The engine and exhaust will become very hot during use do not touch.

1.5.1.2. These items remain hot for some time after use.

1.5.1.3. Place the machine in an area where pedestrians or children are not likely to touch the machine.

1.5.1.4. Avoid placing any flammable materials near the exhaust outlet during operation.

1.5.1.5. Keep the machine at least 1 m from buildings or other equipment, or the engine may overheat.

1.5.1.6. Avoid operating the engine with a dust cover.

1.5.2. Control Functions

1.5.2.1. Oil Warning System

1.5.2.1.1. When the oil falls below the lower level the engine will stop automatically.

1.5.2.1.2. Unless you refill with oil the engine will not start again.

1.5.3. Starter Switch (SW)

1.5.3.1. The engine starter switch controls the ignition.

1.5.3.2. In the 'OFF' Position the ignition circuit is switched off and the engine will not run

1.5.3.3. In the 'ON' position the engine is ready for starting

1.5.3.4. In the 'START' position (pushed against spring tension) the starter motor turns and the machine will start.

1.5.4. AC Switch (Breaker)

1.5.4.1. The AC Switch (Breaker) will turn 'OFF' automatically when the load exceeds the generator maximum output.

1.5.4.2. If AC switch turns ‘OFF’ then before resetting reduce load and keep below the rated output of the machine. Reset and add loads to within working limit of machine.

1.5.5. DO NOT Connect to the generator to mains AC sockets in your building – commonly known as ‘back feeding’ it is extremely dangerous and illegal.

2. MACHINE LAYOUT

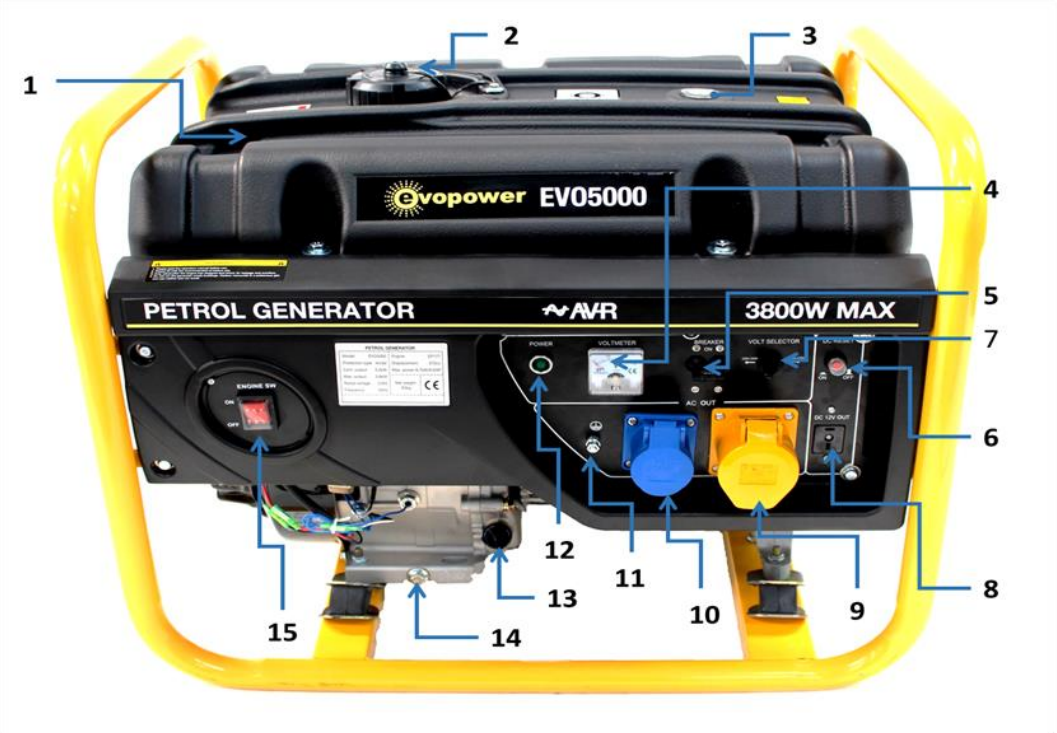


Table One (Model shown EVO5000)

1	Fuel Tank	2	Fuel Cap
3	Fuel Gauge	4	Voltmeter
5	AC Breaker	6	DC Reset
7	Voltage Selector	8	12 Volt DC Outlet
9	115V Outlet	10	230V Outlet
11	Earth/Ground Connection	12	Power Light
13	Oil Filler Cap	14	Oil Drain Bolt
15	Engine Switch		

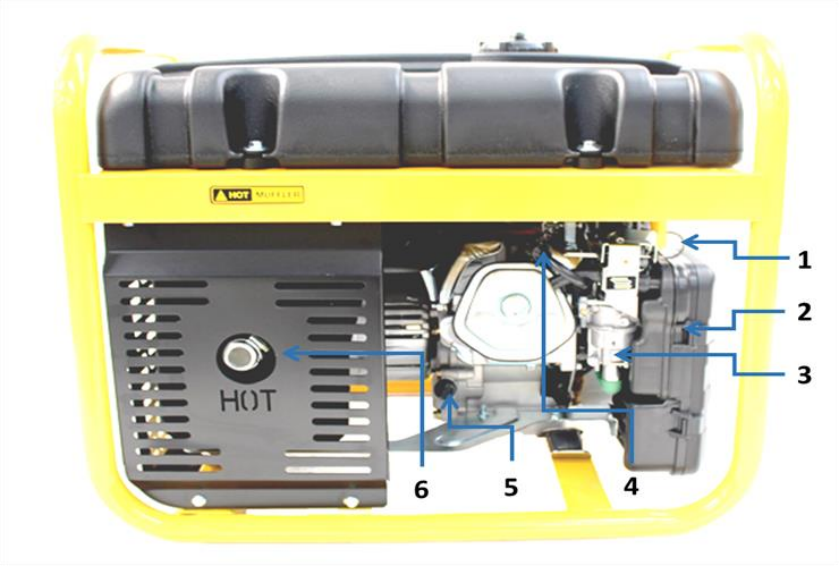


Table two (Model shown EVO5000)

1	Choke Lever	2	Air Filter
3	Carburettor	4	Spark Plug
5	Oil Filler Cap	6	Exhaust

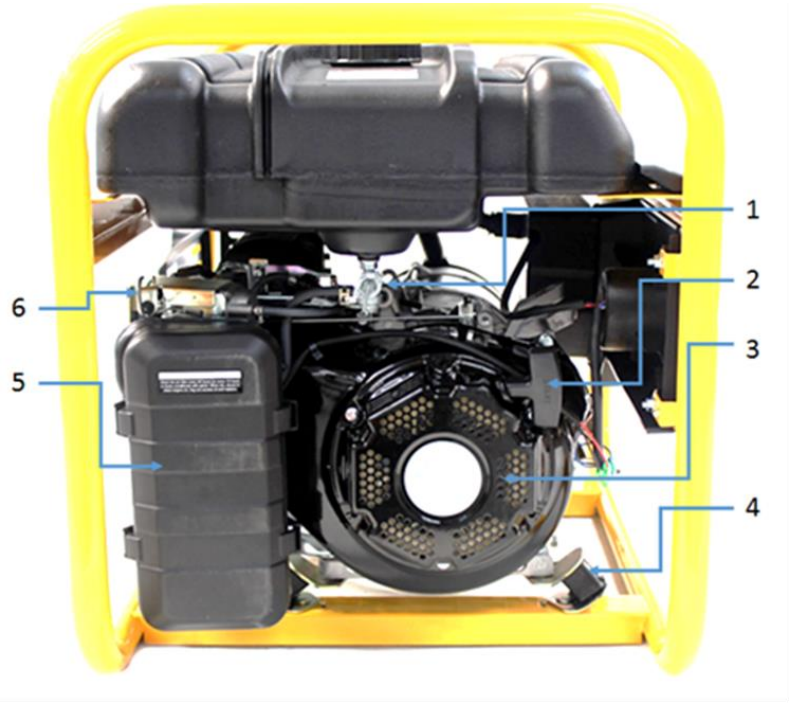


Table Three (Model Shown EVO5000)

1	Fuel Tap	2	Recoil Starter
3	Alternator	4	Anti-Vibration Mount
5	Air Filter	6	Choke Lever

3. PRE-OPERATION CHECKS

⚠ CAUTION Pre-operation checks should be carried out each time the generator is used.

3.1. Check engine fuel.

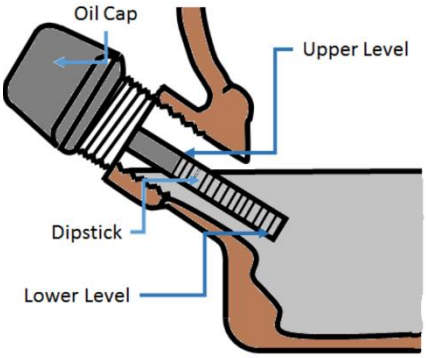
3.1.1. Check fuel level using the fuel level gauge.
3.1.2. If fuel level is low – refill with sufficient fresh unleaded petrol enough to complete the task.
3.1.3. Make sure you use the fuel filter screen on the fuel filler neck.
3.1.4. Fuel tank capacities;

Model/s	Full
EVO3100	15 Litres
EVO5000	25 Litres
EVO7000	
EVO9000E	

⚠ WARNING

3.1.5. DO NOT refill tank while engine is running or HOT.
3.1.6. Close fuel tap before re-fuelling, see above table for fuel tank capacities.
3.1.7. DO NOT allow any dust, dirt, water or any other foreign objects get into the fuel or fuel tank.
3.1.8. Wipe off any spilt fuel thoroughly before starting the engine.
3.1.9. Keep all sources of ignition and naked flames away from the area in which you are fuelling machine.
3.1.10. Once refuelling is complete close the fuel tap.

3.2. Checking Engine oil



3.2.1. Before checking oil make sure generator is put on stable and level ground.
3.2.2. Remove oil filler cap and check engine oil level
3.2.3. If oil level is below the lower level line, refill with SAE10W/30 or 15W/40, API CH-4/CF/SJ/SL or higher grade to the upper level. N.B. do not screw oil filler in the oil filler cap when checking oil level.
3.2.4. Change contaminated oil.
3.2.5. Oil Capacities

Model/s	Full
EVO3100	0.6 Litres
EVO5000	1.1 Litres
EVO7000	
EVO9000E	

3.3. Earthing (Ground).

3.3.1. Always earth the generator.

4. STARTING THE ENGINE - RECOIL

⚠ NOTE

Before starting the engine;

- Turn ‘OFF’ the AC switch.
- DO NOT connect any electrical appliances to the machine.

4.1. Turn the fuel tap to ‘ON’ position.

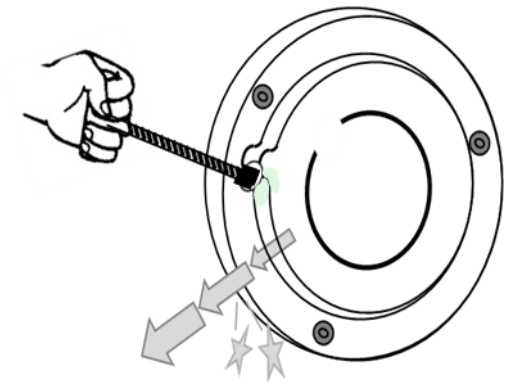
4.2. Turn the engine switch to ‘ON’

4.3. Pull or slide choke lever to the ‘Choke’ position. Not necessary when engine is warm.

RUN Position

CHOKE Position

4.4. Pull the starter handle slowly until resistance is felt (this is the “Compression” point), pull out swiftly and firmly. Do not fully pull out the rope. After starting, allow the starter handle to return to its original position while still holding the handle.



1.1. Push or slide choke lever back to the 'RUN' position.

1.2. Warm up the engine for a few minutes without load.

5. STARTING THE ENGINE USING IGNITION KEY (EVO7000/EVO9000L models only)

⚠ NOTE

Before starting the engine;

- Turn 'OFF' the AC switch.
- DO NOT connect any electrical appliances to the machine.

5.1. Turn the fuel tap to 'ON' position.
5.2. Turn the engine switch to 'ON'
5.3. Slide the choke lever to the 'Choke' position. Not necessary when engine is warm.

RUN Position

CHOKE Position

5.4. Insert key and turn to the start position – hold this against spring tension for approximately 10 seconds.
5.5. Once the machine starts to run release the key and let it rest at the run position.
5.6. If machine does not start after first attempt - wait for 60 seconds and attempt a restart.
5.7. Warm up the engine, then slide choke lever back to the 'RUN' position.
5.8. Continue to warm engine for a few minute without load.

⚠ NOTE

The battery is mounted under the control panel - EVO7000/EVO9000L models only

6. USING MACHINE

6.1. Using AC output.

⚠ CAUTION	• Make sure the electrical apparatus to be powered is turned 'OFF' before plugging into socket outlet. • Make sure that you do not exceed the rated load of the machine. ○ To increase the life span of the generator, it is recommended that you do not consistently load the machine and ideally use it at 75% of machines rated capacity. • Make sure that the load current is within the rated current of the outlet socket. • DO NOT change voltage changeover switch whilst engine is running.

6.1.1. DO NOT connect any electrical appliances to the machine.
6.1.2. Select required output voltage.
6.1.3. Check the output on the Voltmeter is reading the correct voltage.
6.1.3.1. Display will read output voltage depending on the selection either 115 VAC or 230 VAC
6.1.4. Turn the main AC switch to the 'OFF' position.
6.1.5. Insert the plug into the outlet you are about to use.
6.1.6. Turn the main AC switch to the 'ON' position and turn the electrical appliance ‘ON’.

6.2. Using DC outlet

⚠ CAUTION

Explosives gases are given off when charging a battery. ONLY charge in a well-ventilated area, away from sparks and naked flames.
Exercise care when charging batteries to make sure that the battery does not get overcharged or overheats.

6.2.1. The DC outlet is an unregulated 12 VDC @ 8.3 Amps.
6.2.2. Charging instructions for the battery.
6.2.2.1. Disconnect the battery leads.
6.2.2.2. Open the battery filler caps.
6.2.2.3. Check that the batteries are full to the upper limit.
6.2.2.4. Only use distilled water to fill up battery.
6.2.2.5. Measure the specific gravity (SG) of the battery fluid (electrolyte) and calculate the charging time in accordance with the table to the right.
6.2.2.6. The specific gravity for a fully charged battery shall be between 1.255 and 1.275. You should check the SG every hour.
6.2.2.7. If the battery requires charging connect the battery to the 12 V 8.33 Amp charging outlet. Make sure you observe the correct polarity at the battery. Red to positive and Black to negative.

% Charged	Approximate Voltage	Specific Gravity
100%	13.2	1.255 – 1.275
75%	9.9	1.215 – 1.235
50%	6.6	1.180 – 1.200
25%	3.3	1.155 - 1.165
0%	0	1.110 - 1.130

7. STOPPING THE ENGINE

⚠ WARNING — The AVR can be damaged by stopping the generator under load. ALWAYS remove the load before stopping.

7.1. Turn ‘OFF’ and unplug all appliances attached to the machine.
7.2. Turn the AC switch ‘OFF’.
7.3. Turn the engine switch to the ‘OFF’ position.
7.4. Turn OFF the fuel tap.

8. BATTERY

8.1. The battery is a 12 volt 12Ah sealed lead acid battery and requires no maintenance other than;
  8.1.1. Ensure battery terminals are;
    8.1.1.1. Kept clean.
    8.1.1.2. Kept tight.
    8.1.1.3. Covered to prevent short circuiting.

  8.1.2. Make sure battery is free from damage and is not leaking. If battery shows signs of damage or leaking – DO NOT continue to use. Instead replace battery immediately. Make sure that all battery acid spills are correctly cleaned up straight away.
8.2. The battery should be stored in a charged condition.
8.3. Store in a dry place and you should recharge it once a month.
8.4. It should not be stored at excessively high or low temperatures.

9. DISPOSAL of WASTE ELECTRICAL & ELECTRONIC EQUIPMENT (W.E.E.E.) DIRECTIVE

9.1. All Electrical and Electronic Equipment (Including batteries) should be disposed of in accordance with Government Waste Electrical and Electronic Equipment Directive (2002/96/EC).

10. PERIODIC MAINTENANCE

10.1. Maintenance chart.

Item	Remark	Pre-use check Daily	Initial and 1 Month or 20 Hours	Every 3 Months or 50 Hours	Every 6 Months or 100 Hours	Every 12 Months or 300 Hours
Spark Plug	Check condition, adjust gap and clean as necessary			●		
Engine Oil	Check Oil level	●				
	Replace		●		●	
Air Filter	Clean and replace if necessary			●		
Fuel Filter	Check filter, replace as necessary				●	
Valve clearance	Check and adjust when engine is cold					●
Fuel Line	Check fuel hose for cracks and damage. Replace when necessary	●				
Exhaust system	Check for leaks, re-tighten or replace gasket as required	●				
	Check silencer screen, clean and replace as required				●	
Carburettor	Check Choke operation	●				
Cooling system	Check Cooling fan for damage					●
Starting system - Recoil	Check recoil starter operation	●				
Starting system - Electric	Check electric start operation	●				
De-carbonising	As necessary					●
All fitting and fasteners	Check all fittings and fasteners. If missing or loose, replace and tighten	●			●	

10.2. Engine Oil replacement.

⚠ CAUTION

After engine has been run prior to changing the oil will be very hot. Wear correct PPE minimum of gloves and overalls.

DO NOT allow any dust, dirt or any other debris enter oil or crankcase.

10.2.1. Place the machine on a level surface and warm up the engine for several minutes. Then stop the engine.

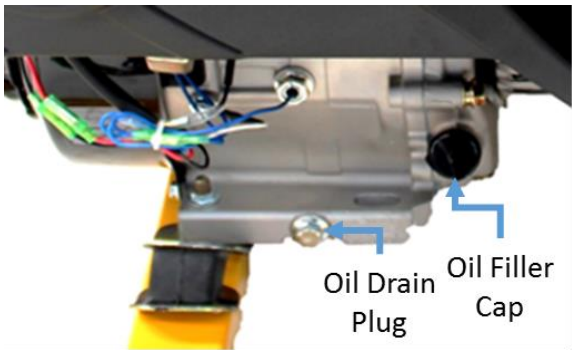
10.2.2. Remove the oil filler cap (dip stick).

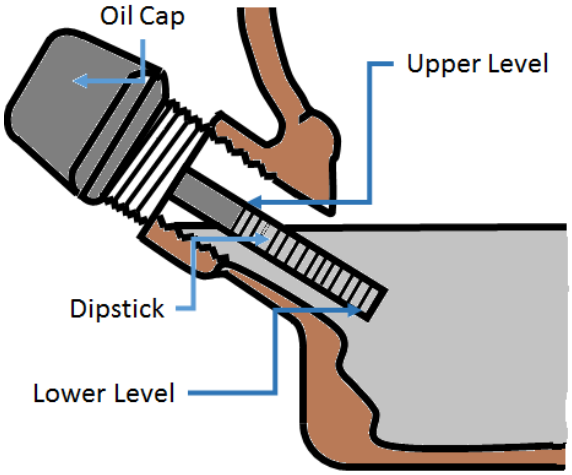
10.2.3. Place an oil pan under the engine. Remove the oil drain plug so that the oil can be completely drained.

10.2.4. Check the oil drain plug, gasket, oil filler cap and O-ring. If damaged replace.

10.2.5. Reinstall the oil drain plug.

10.2.6. Add engine oil to the upper level, recommended oil SAE10W/30 or 15W/40, API CH-4/CF/SJ/SL or higher grade.





10.3. Air filter

⚠ CAUTION

The engine should not be run without the filter element, piston and/or cylinder wear can occur.

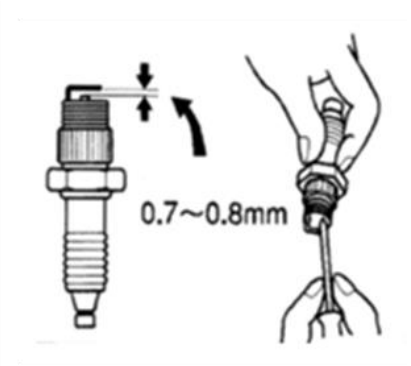
10.3.1. Maintaining the air filter in good condition is very important. Dirt induced through improperly installed, improperly serviced, or inadequate elements damages and wears out engines. ALWAYS Keep the element always clean.

10.3.2. Remove air filter cover.

10.3.3. Take out the air filters elements, clean them well in paraffin and dry it. Squeeze DO NOT WRING
10.3.4. After wetting the filter elements by clean engine oil, squeeze it tight by hand.
10.3.5. Lastly, put the filter elements into the filter housing and install it securely.

10.4. Spark Plug

10.4.1. Use - spark plug – BPR5ES or BPR6ES.
10.4.2. The spark plug electrode should be a Tan colour.
10.4.3. To clean spark plug use a small brass wire brush.
10.4.4. Spark plug gap should be 0.7mm to 0.8mm (0.028” to 0.031”).



⚠ WARNING On completion of this operation you MUST make sure that the fuel tap is tightened securely.

10.5. Fuel Tap.

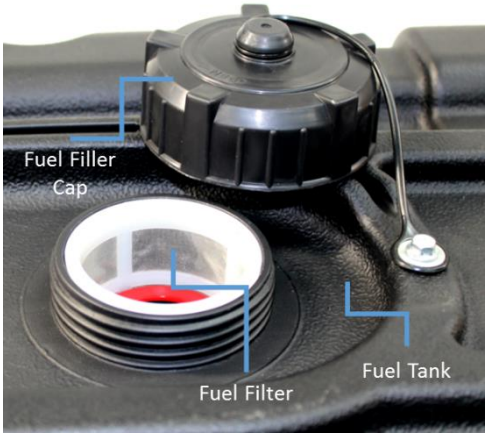
10.5.1. Stop the engine.
10.5.2. Empty fuel tank and make sure fuel tap is higher than the fuel inside the tank
10.5.3. Turn the fuel tap (cock) lever to “OFF”.
10.5.4. Clean with solvent.
10.5.5. Wipe off.
10.5.6. Check filter, clean as required.
10.5.7. Check the gasket. Replace it if damaged.

⚠ NOTE Fuel tap shown in ON position.

10.6. Fuel Tank Filter

WARNING On completion make sure fuel filler cap is secured tightly.

10.6.1. Remove filler cap.
10.6.2. Remove fuel filter and clean with solvent.
10.6.3. Wipe off and dry with a clean lint free rag.
10.6.4. Replace filter into fuel tank.



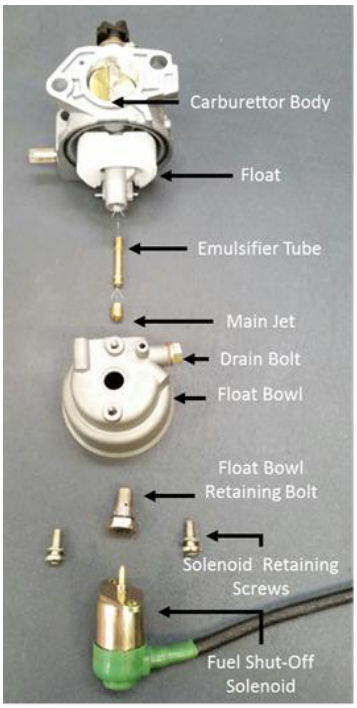
10.7. Silencer Cover

WARNING The engine and silencer will become very hot after the engine has been run. Avoid touching the engine and silencer while they are still hot with any part of your body or clothing during inspection or repair.

10.7.1. Make sure silencer and exhaust are cold before continuing this work.
10.7.2. Remove the silencer cover.
10.7.3. Clean the carbon deposits out of the silencer screen using a wire brush.
10.7.4. Check the silencer screen. Replace it if damaged.
10.7.5. Install the silencer screen and silencer protector.

10.8. Carburettor maintenance

10.8.1. Turn fuel tap to OFF position.
10.8.2. Remove the Fuel Shut-Off solenoid by undoing the two retaining screws.
10.8.3. Remove the float bowl retaining bolt.
10.8.4. Remove bowl and make sure seal is in good condition, replace as required.
10.8.5. Using a flat bladed screwdriver unscrew the main jet and remove the emulsion tube. N.B. Take care not to drop these.
10.8.6. Blow out main jet and emulsion tube with a low pressure airline. Also blow out the hole where these were removed from.
10.8.7. Re-assembly is the reverse of the above.
10.8.8. If the machine is left for more than a month, drain the petrol from the carburettor by either running the machine dry of petrol or releasing the petrol by loosening the flat bowl drain screw N.B. Petrol tends to become wax like over time.



Generic Carburettor shown

11. TROUBLESHOOTING.

11.1. Engine Troubleshooting - N.B. all corrective actions should be carried out by suitably qualified person/s.

Problem	Cause	Corrective action/s
Engine is running, but no AC output is available	Circuit breaker is open	Reset circuit breaker
	Poor connection or defective electrical lead	Check and repair
	Connected device is faulty	Connect a known good device
	Fault in generator	Contact Genpower
Engine runs ok but slows or struggles when load are connected	Short circuit in a connected load	Disconnect affected load
	Generator is already overloaded	Reduce loads
	Engine speed is too low	Contact Genpower
	Short circuit in generator	
Engine will not start, or starts and runs erratically	Dirty air filter	Clean or replace filter
	Out of fuel	Fill with fresh unleaded petrol
	Stale fuel	Drain fuel and re-fill with fresh unleaded petrol
	Spark plug wire disconnected	Re-connect
	Dirty/Faulty spark plug	Clean or replace
	Water in fuel	Drain fuel and re-fill with fresh unleaded petrol
	Too much choke applied	Turn OFF choke
	Low oil level	Fill crankcase with clean oil to correct level
	Fuel mixture too rich	Contact Genpower
	Intake valve stuck open or closed	
	Engine has lost compression	
Engine shuts down during normal operation	Out of fuel	Fill with fresh unleaded petrol
	Low oil level	Fill crankcase with clean oil to correct level
	Fault in engine	Contact Genpower
Engine lack power	Load is too high	Reduce load
	Dirty air filter	Clean or replace
	Engine need to be serviced	Contact Genpower
Engine hunting or faltering	Choke is opened too soon	Move choke to halfway position until engine runs smoothly
	Carburettor is too rich or too lean	Contact Genpower

12. STORAGE

⚠ CAUTION Long term storage of your machine will require some preventative measures to guard against the effects of storage.

12.1. Fuel.

12.1.1. Drain the fuel tank, fuel tap (cock) and carburettor float bowl.
12.1.2. Pour a cup of SAE 10W 30 motor oil inside the tank, shake the tank to line with oil.
12.1.3. Drain off excess oil.

12.2. Engine.

12.2.1. Remove spark plug and pour about one table spoon of SAE10W 30 motor oil into cylinder.
12.2.2. Replace spark plug and pull recoil until you feel compression - stop pulling at this stage.
12.2.3. Clean exterior of the generator and apply a rust inhibitor.
12.2.4. Empty the machine of oil and refill with clean oil to the correct level.
12.2.5. With ignition switch OFF, use the recoil starter to turn the engine over several times.
12.2.6. Store generator in a dry well ventilated place with a cover over it.
12.2.7. The generator must remain in a level vertical position.

13. SPECIFICATIONS

Model			**EVO3100**	**EVO5000**	**EVO7000E**	**EVO9000E**
Degree of Protection			IP23M			
Generator	AC Output		230V			
	DC Output		12V/8.3A			
	50Hz	Cont. AC Output	2.6kW	3.2kW	5.0kW	5.8kW
		Max. AC Output	3.0kW	3.8kW	5.5kW	6.3kW
	Power Factor		1.0			
Engine	Model		EP170	EP177	EP188	EP190
	Type		Four Stroke, Air-cooled OHV Engine			
	Displacement		208cc	270cc	389cc	420cc
	Oil Volume		0.6 Litre	1.1 Litre		
	Valve Clearances		IN: 0.15±0.02 mm (cold) - EX: 0.20±0.02 mm (cold)			
	Oil Type		4 Stroke Petrol Engine Oil-SE, SF. SAE 10W-30/SAE 15W-40 equivalent to SG class oil			
	Fuel Type		Unleaded Petrol			
	Fuel		15 Litre	25 Litre		
Unit	Noise level		96 dB (A)		97 dB (A)	
	Starting System		Recoil Only		Recoil & Electric Starting	
	Net Weight		47 Kg	63Kg	88Kg	96Kg

14. GENPOWER CONTACT DETAILS

14.1. Postal address;

Genpower Limited, Isaac Way, Pembroke Dock,
Pembrokeshire, SA72 4RW, UK.

14.2. Telephone number;

Office +44 (0) 1646 687880

14.3. Email contacts;

Technical service@genpower.co.uk

14.4. Web site;

www.evopower.co.uk

15. DECLARATIONS OF CONFORMITY

15.1. Genpower Ltd confirms that these products conform to the following CE Directives;

15.1.1. 2006/42/EC Machinery Directive

15.1.2. 2004/108/EC EMC Directive

15.1.3. 2000/14/EC Noise Emissions Directive

15.1.4. 97/68/EC NRMM Emissions Directive

15.1.5. 2006/95/EC Low Voltage Directive

NOTES

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